Please amend the claims as following:

1.(currently amended) A circular tubular heat pipe having a sealed structure closing a distal opening thereof, wherein an improvement of the sealed structure comprises:
a pressed recess outside ~~concave~~ wall portion formed a pressed recess portion on one-side of a low region of the heat pipe adjacent to the distal opening, wherein an inside wall of the pressed recess portion near the distal opening is overlapped and close-contacted together due to the press;
~~a pressed recess portion formed on the concave wall portion adjacent to the distal opening, the heat pipe being formed to have a overlapping wall at the pressed recess portion;~~
a volume reduced portion formed inside of the heat pipe within ~~on~~ the pressed recess portion adjacent to the distal opening; and
a sealed welding portion formed on the volume reduced portion at the distal opening, thereby reducing an area of the sealed welding portion, wherein the cross-section of the overlapping wall formed a unsymmetrical curled closed loop.
2. (cancelled) The circular tubular heat pipe as claimed in claim 1, wherein the pressed recess portion is a semi-circle in cross section.
3. (original) The circular tubular heat pipe as claimed in claim 1, wherein the pressed recess portion is an arc shape in cross section.
4. (cancelled) The circular tubular heat pipe as claimed in claim 1, wherein the pressed recess portion is a V-shaped in cross section.
5. (cancelled) The circular tubular heat pipe as claimed in claim 1, wherein the volume reduced portion is an ellipse in cross section.
6. (cancelled) The circular tubular heat pipe as claimed in claim 1, wherein the volume reduced portion is a pair of symmetric flat walls in cross section.
7. (cancelled)The circular tubular heat pipe as claimed in claim 1, wherein the volume reduced portion is a curled shape in cross section.
8. (original) The circular tubular heat pipe as claimed in claim 1, wherein the volume reduced portion is further welded.
9. (original) The circular tubular heat pipe as claimed in claim 1, wherein the pressed recess portion is spot welded.
10. (original) The circular tubular heat pipe as claimed in claim 1, wherein the pressed recess portion is ultrasonically belded.